

**Amendments to the Claims:**

The listing of claims will replace all prior versions, and listings, of claims in the application:

**Listing of Claims:**

1-8. Cancelled

9. (Currently Amended) ~~The~~A forming system according to claim 8, for forming workpieces, comprising a plurality of stations, at least one forming tool, and at least one machining device with a local energy feed for machining the workpieces is arranged as a separate station within the forming system wherein the at least one manipulation device is configured to be movable at least in one of at least two axial directions and swivellable about at least one swivelling axis.

10-11. (Cancelled)

12. (Currently Amended) ~~The~~A forming system according to claim 11, wherein the at least one machining element is provided with at least one machining element for machining the workpieces and mounted on a manipulation device which is operatively linked into the forming system, and the cross traverse is configured to be diagonally adjustable in a guiding plane thereof.

13-18. (Cancelled)

19. (Previously Amended) A forming system for forming workpieces, comprising a plurality of stations, at least one forming tool, and at least one machining device with a local energy feed for machining the workpieces is configured to be movable in multiple planes and is arranged as a separate station within the forming system, wherein the at least one machining device is provided with at least one machining element for machining the workpieces and is arranged within the at least one forming tool.

20. (Original) The system according to claim 19, wherein the at least one machining device is operatively arranged in at least one of a recess of a tool top part and a tool bottom part of the at least one forming tool.

21. (Original) The system according to claim 20, wherein the at least one machining device is arranged by way of a manipulation device in or on one of the tool top part and the tool bottom part.

22. (Original) The system according to claim 20, wherein the at least one machining device is stationarily arranged in one of the tool top part and the tool bottom part.

23. (Cancelled)

24. (Currently Amended) ~~The~~A forming system according to claim 23,  
for forming workpieces, comprising a plurality of stations, at least one forming  
tool, and at least one machining device with a local energy feed for machining  
the workpieces is arranged as a separate station within the forming system  
wherein the forming system comprises a multi-station forming system with  
plural forming stations, and the at least one machining device is arranged  
between two of the plural forming stations.

25. (Cancelled)

26. (Currently Amended) ~~The~~A forming system according to claim 1,  
for forming workpieces, comprising a plurality of stations, at least one forming  
tool, and at least one machining device with a local energy feed for machining  
the workpieces is arranged as a separate station within the forming system  
wherein two or more machining stations are arranged parallel to one another  
and are operatively connected behind or in front of a common forming station.

27-30. (Cancelled)